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Including: Details and Detailing of Concrete Reinforcement (AC1315-99) Manual of Structural and Placing Drawings for Reinforced Concrete Structures (AC1315R-04) Supporting Reference Data AC1COMMITTEE315 DETAILSOFCONCRETEREINFORCEMENT Ronald D. Flach Chair Anthonyl. Felder PaulNims Secretary ViceChair RichardH.Birley Robert W. Johnson Peter Meza Charles K. Davidson David W. Johnston Donald E. Milks Robert E. Dovle David G. Kittridge David Niday Gustav G. French Fr C.Shroff American Concrete Institute Advancing concrete knowledge PUBLICATION SP-66(04) AMERICANCONCRETEINSTITUTE FARMINGTONHILLS Copyright American Concrete Institute Provided by IHS under license with ACI Licensee=SAUDI ELECTRICITY COMPANY/5902168001 Not for Resale, 07/24/2006 22:49:02 MDTNo reproduction or anyknowledgeorretrievalsystemordevice,unlesspermission inwritingisobtained&om thecopyrightproprietors. CopyrightO2004 AMERICANCONCRETEINSTITUTE 38800CountryClubDrive FarmingtonHills, Michigan48331 PrintedintheUnitedStatesofAmerica Thesampledrawingsinthismanualareshownasastandardmethod ofpresentinginformation, nottoestablishstandardsfordesign. Thedrawingsareintendedtoillustratethatitisthedesigner's function tell the detailer specificallywhathe or shewantsand needs. Locationsofcutoff pointsandbends, amounts of steel, etc., are shown as examples of how the designer conveys the needed information, not as designer commendations for a specific structure. 2 Part C-Figures and Tables . 10 MANUAL OF STRUCTURAL AND PLACING DRAWINGS FOR REINFORCED CONCRETE STRUCTURES.......45 Thissection containsfoldout drawings with accompanying commentary. NonhighwayStructures. . 168 2. Wires and welded wire fabric 177 3.Barsupports AC1 Committee 315 Ronald D.Flach Anthony L. Felder Chair Secretary Michael Baynard Paul Gordon A. Murray Lount Miguel R. Casias Edward S. Hoffman Peter Meza Robert E. Doyle David W. Johnston Vasant C. Mistry Gustav G. Erlemann Robert W. Gustav G. Erlemann Robert W. Gustav G. Mistry G. Mistry G. Mistry G. Mistry G. Mistry G. Mistry G. Mistr Lee This document provides standards of practice for both the architect/engineer (ME)and reinforcing steel details. It is divided into three parts: one addressed to the ME, onefor the detailer in showing reinforcing steel details. It is divided into three parts: one addressed to the ME, onefor the detailer in showing reinforcing steel details. establishes certain standards of practicefor both the structural and placing drawings. Keywords: beams (supports); bending (reinforcing steels); bridges (struc-tures); buildings; columns (supports); bending (reinforcing steels); bridges (struc-tures); buildings; columns (supports); bending (reinforcing steels); bridges (struc-tures); buildings; columns (supports); bridges (struc-tures); buildings; columns (supports); bridges (struc-tures); bridges (strucreinforced concrete; reinforcing steels; splicing; structural design; structural drawings; ties; toler- ances (mechanics); walls; welded wire fabric. CONTENTS Part A-Responsibilities of the architecüengineer Chapter 1-Structural drawings, p. 2 1.1 a e n e r a l 1.2-Drawing standards 1.3-Structural drawings-Buildings and other structures 1.LCStructural drawings-Highway and transportation structures Chapter 2-Standards of practice, p. 3 2.I-General 2.2-Tolerances 2.3-Bar lengths 2.4-Hooks and bends 2.5-Beams and girders 2.6-Columns 2.7-Development and splices of reinforcing steel 2.8-Joint details 2.9-Reinforcing steel supports 2.10-Special details for seismic design of frames, joints, walls, diaphragms, and two-way slabs 2.i i-Corrosion-resistant coatings for reinforcing steel Part 6-Responsibilities of the detailer Chapter 3-Placing drawings 3.6-Highway drawings 3.7-Detailing to fabricating standards Chapter & Fabricating practicestandards, p. 15 4.1-Fabrication 4.2-Extras 4.3-Tolerances Chapter 5-Supports for reinforcing steel supports 5.3-Side form spacers and beam bolsters 5.4-Placing drawings 6.3-Ordering formspacers and beam bolsters 5.4-Placing formspacers 5.4-Pla procedures Chapter 7-Recommended practices for location of bars designated only by sizekpacing, p. 17 Chapter & Glossary, p. 17 Chapter +References Chapter 10-Notations, p. 19 Part C-Figures and tables, p. 20 FOREWORD Increased use of computers has led to sophisticated tech- niques of structural analysis and has increased manufactur- ing and fabrication capabilities. This added degree of AC1 3 15-99 supersedes AC1 315-92 and became effective August 3 I, 1999. Copyright O 1999, American Concrete Institute. All rights reserved including rights of reproduction and use in any form or by any means, including the making of copies by any photo process, or by electronic or mechanical device, printed, written, or oral, or recording for sound or visual reproduction or for use in any knowledge or retrieval system or device, unless permission in writing is obtained from the copyright proprietors. DETAILS AND DETAILING 1 Copyright American Concrete Institute Provided by IHS under license with ACI Licensee=SAUDI ELECTRICITY COMPANY/5902168001 Not for Resale, 07/24/2006 22:49:02 MDTNo reproduction or networking permitted without license from IHS --`,,,,`,`,`,,`,-`- 6. sophistication has resulted in more complex structures being designed and built with structural members that have long spans, shallow depths, and contain a highpercentageof rein- forcing steel. In thepast, duringthe courseof developing lacingdrawings, the detailer often suggested solutions in areas where the details were incomplete and where the reinforcing steel appeared to have constructibility problems. Usually these solutions were used only aftertheir acceptanceby the architectlengineer(A/E). Unfortunately, many problems do not surface during the de- tailing phase but rather occur during construction. The A/E and the contractor, working together, then solve the problems do not surface during the de- tailing phase but rather occur during the dedefinition through the contractdocuments to convey all the re- quirements for detailingreinforcingsteel. It is then the detailer's responsibility to develop all of the dimensions and quantities of thereinforcingsteel to conform with the structural drawings and project specifications of the A/E. As the complexity of design and construction increases, it is imperativethat both the AIE and detailer understand their responsibilities clearly. The responsibilities of the A/E and the detailer, asthey apply to the reinforced-concrete industry, are stated more clearly by the following separate sections. This standardpresents values in inch-pound and SI units. Hard metric values are usually not exact equivalents; there- fore, each system is to be used independently of the other. Combining inch-pound and hard metric values can result in nonconformance with the standard. PART A-RESPONSIBILITIES OF THE ARCHITECT/ENGINEER CHAPTER 1 STRUCTURAL DRAWINGS 1.l-General Structural drawings are those prepared by the A/E forthe owner or purchaser of engineering services. The structural drawingsmust contain an ad- equate set of notes and all other essential information in a form that can be quickly and correctly interpreted. These drawings must convey definite instructions and show rein- forcing bars and welded wire fabric. Structural and placing drawings must convey definite instructions or structural drawings must not merely refer the detailer to an applicable building code for information to use in preparing the placing drawings. Instead, this information, ambiguities, or incompatibilities are dis-covered, additional information, clarifications, or corrections shall be requested by the detailer and provided by the AIE. The A/E should require in the specifications that placing drawingsbe submittedfor approval. 2 RESPONSIBILITIESOF ENGINEER Section 1.2.1 of AC1318(318M), BuildingCodeRequire ments for Structural Concrete, lists the information that shall be presented on the structural drawings or in the project specifications, which includes the following: 1. Anchorage length of reinforcing steel and location and length of reinforcing steel and location and length of reinforcing steel. 1.5-Drawing standards 1.2.1 Materials-The minimum standard media for pro-duction of structural drawingsshouldbe penciled on tracing paper. Other media providing improved reproducibility or durability, such as microfilm, electronic files, ink, tracing cloth, or polyester film, can also be used. 1.2.2 Sizes-Drawings should be made in standard sizes. All sheetsin any one setof drawingsshouldbe the same size. There are two weil-recognized sets of standardsizes. Commercialstandards: 18x 24 in. (457 x 610 mm) 24 x 36 in. (610x 914 mm) 27 x 36 in. (686 x 914 mm) 30 x 42 in. (762 x 1067mm) Federal agencies: 17x 22 in. (432 x 559 mm) 22 x 34 in. (559 x 864 mm) + 2 in. (51 mm) binding (AASHTO) 28 x 40 in. (711 x 1016mm) + 2 in. (51 mm) binding 30 x 42 in. (762 x 1067mm) All dimensions are to the cutting line outside the margin. Border lines are inside these dimensions. Requirements for placing drawings are in Part B, addressed to the detailer. 1.2.3Direction-An arrow indicating the direction of North should be indicated on all structural drawings, preferably under the title of each view. Drawings that can be enlarged or reduced in reproduction should show a graphic scale, as well as a descriptive one, to aid the user. 1.2.5Lettering-All lettering must be clear and legible. If reduced-scale photographic prints are made for field use, letteringmust becorrespondinglylarger and meet microfilming standards in accordance with the Association for Information and Image Management (formerly the National Microfilm Association) publication "Modern Drafting Techniques for Quality Microreproductions." 1.9-Structural drawings-Buildings and other structures 1.3.1 General-Structural drawingsand project specifica- tions for elements such as beams, girders, columns, walls, and foundations are in Part B, addressed to the detailer. Copyright American Concrete Institute Provided by IHS under license with ACI Licensee=SAUDI ELECTRICITY COMPANY/5902168001 Not for Resale, 07/24/2006 22:49:02 MDTNo reproduction or networking permitted without license from IHS --`,,,,`,',',--7. ing and hanging loads, or any special dead loads other than the self-weight (mass) and concrete strength. Structural drawings and project specifications shall also show concrete dimensions, anchoragelength of reinforcing steel and location and length of lap splices, type and location of mechanical and welded splices of reinforcing steel, concrete cover for the reinforcing steel around sleevesor openings shall be indicated by the A/E. SeeFig. 1, 2, 3,4, 5, 6, and 7 (in Part C-Figures and Tables), for ex- amples. In addition to these requirements, structural draw- ings of beams, girders, and columns must also show the information presented below. 1.3.2Beams and girders-Schedules for beams and gird- ers must contain the beam mark, size of member, number and size of straight and bent bars, special notes on bending, number, size, and spacing of stirrups or stirrup-ties, location of top bars, and any special information, such as the require- ment of two layers of reinforcing steel. Show sections for beam-column joints, where necessary. In continuous beams, the number and spacing of top bars to be placed in T-beam flanges (slabs) for crack control shall be shown, if so required by the design. 1.3.3Columns-Column designs shall show the size of columns flanges. Method of splicing shall always be defined clearly, showing arrangement of splices, type (lap, mechani- cal or welded), length (if lap splice), and stagger. Orientation of reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown when reinforcing steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be shown as a steel in two-way symmetrical columns shall be sh drawings for highway structures usually are a combination of structural and placing drawings from which the structure will be built, all dimensions of concrete protection for all reinforcing steel. + Where separate placing drawings are prepared, structural dimensions may be omitted, following the same prac- tice as for buildings (see Section 3.5). 1.4.2 Reinforcing steel-combination structural-placing drawings shall show the number of pieces, size, length, mark of bars, and bending details of all bent bars. The list of welded wire fabric must show the mark, style, width, length, and number of pieces. Reinforcing steel for larger structures is sometimes de-tailed, fabricated, and delivered by units, for example, foot-ings, abutments, piers, and girders. The reinforcing steel list may be subdivided similarly. If the structure is sufficiently large, a separatedrawing and reinforcing steel list is usually made for each unit. Reinforcing steel for foundations, piers, abutments, wing walls, and slabs are usually shown on a plan, section, or ele-vation view on the drawings. Cross sectionsmust be provid- ed for clarification where necessary. The reinforcing steel list is a complete summary of materials required. All bars should appear at least once in a plan or elevation view, or both. For reference data on reinforcing bars and welded wire fabric from industry sources, refer to the Supporting Refer- ence Data section of AC1 SP-66. This section includes spe- cific information applicable ASTM specifications, coated reinforcing bars, common styles and design data for welded wire fabric, and reinforcing bar supports. CHAPTER 2-STANDARDS OF PRACTICE 2.1-General Thischapter provides the A/E with minimumstandardsfor application during the development of the design. Information presented here is a collection of notes derived from AC1 318(318M); AC1343R; AREMAManualfor Railway Engineering, Chapter 8, ?Concrete Structures and Foundations;? and AASHTO ?StandardSpecificationsforHighwayBridges,? industry practice, practical considerations, and research re-sults current at the time of this report. Reinforcing steel for structures designed under the provisions of AC1 349, AC1 359, and other similar documents can generally incorporate the direction given in this standard unless otherwise prohib- ited by the provisions of the respective related documents. 2.2-Tolerances AC1 117 provides standard tolerances for concreteconstruc- tion. Practicallimitations of equipmentand production efficien- cy haveled to the establishment of certainfabrication tolerances that can be met with standard shop equipment. These standard tolerances are required than those shown in Fig. 8 and 9 (inPari C) forboth straight and bent bars. Where more restrictive tolerances are required than those shown in Fig. 8 and 9 (inPari C) forboth straight and bent bars. Where more restrictive tolerances are required than those shown in Fig. 8 and 9 (inPari C) forboth straight and bent bars. struc- ture shouldbe considered by the A/E. 2.3-Bar lengths Placing drawings and bar lists must show all bar dimen- sions as out-to-out with bar lengths as the sum of all detailed dimensions, including hooks A and G (Table 1 in Part C). 2.4-Hooks and bends are specified to standardize the fabrica- tion procedure and to limit the concrete stresses in the area of the hooks. See Table 1 and Fig. 10in Part C. 2.5-Beams and girders 2.5.1Beam widths-To permit satisfactoryplacing of con- crete and to furnish adequate concrete protection, the A/E must provide for adequate concrete protection and the A/E must provide for adequate protection and the A/E must provide for adequate provide for adequate protection and the A/E must provide for adequate protection and the A/E mus structures" used herein includes bridges, ?Subject to requirements of AC1 318 (318M), Section 7.7, or the AASHTO bridge drainage, and related structures. specifications, Articles 8.22 and 9.26. RESPONSIBILITIESOF ENGINEER 3 Copyright American Concrete Institute Provided by IHS under license with ACI Licensee=SAUDI ELECTRICITY developmentandconcreteplacing. Forbuildings, the clear space is the larger of one bar diameter, 1-1/3the maxi- mum size of coarseaggregate to be used, and 1.5 in. (40mm). Tables in the supporting reference data section give a wide range of beam widths and the maximum number of bars per- mitted in a single layer for 3/4 and 1 in. (20 and 25 mmj max- imum aggregate size as provided by AC1 318 (318M). Other tables in the supporting reference data section simi- larly give the same information for beams designed under the provisions of the AASHTO bridge specifications. These tables are provided for the use of the AIE; the detailer is not in a position to determine whether bars should be permitted to be placed in more than a single layer. 2.5.2 Stirrup anchorage. The AE shall show or specify by notes the sizes, spacings, location, and types of all stir- rups. These types include open stirrups and closed stirrups (or stirrupties) (Fig. 11 and 12in Part C). Stirrups are most often fabricated from reinforcing bars, but may also be fab- ricated from welded wire fabric. There are various permissible methods of anchorage, but the most common is to use one of the standard stirrup-tie types as shown in Fig. 10. Types S1 through S6,T1, T2, and T6 through T9 standard tie and stirrup hooks are shown in Table 1. Where stirrup supportbars are required, they must be specified by the A/E. In designing the anchorage, allow- ance must be made to ensure that the ends of the stirrup-hook are fully encased in concrete, as when hooks turn outward into shallow slabs. Where the design requires closed stirrup-ties for shear the closure may consist of overlapped, standard 90 degree end hooks of one- or two-piece stirrups, or properly spliced pairs of U-stirrups. Where the design requires closed ties for tor- sion, the closure may consist of overlapped, standard 135de- gree hooks of one- or two-piece stirrups, or properly spliced pairs of U-stirrups. Where the design requires closed ties for tor- sion, the closure may consist of overlapped, standard 135de- gree hooks of one- or two-piece stirrups, or properly spliced pairs of U-stirrups. inside each corner of the stirrups or ties, the diameter of this bar to be equal to at least the diameter of the stirrup (No. 4 [No. 131 minimum). Ties provided to resist radial forces resulting from bar or tendon curvature shall be anchored adequately. 2.5.3 Spacings of bundled bars-When bars are placed in contact with each other in groups of two, three, or four- known as bundled bars-the minimum clear spaceprovided between bundles for buildings under AC1 318 (318M) shall be equal to the diameter of a single, round bar having an area equivalent to the draw a minimum spacing equal to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single, round bar having an area equivalent to the diameter of a single of the diamet to 1.5 times diameter of a single, equivalentarea bar. 2.6-Columns 2.6.1 Column verticals-In selecting reinforcing steel for columns, consideration shall be given to the maximum num- ber of bars for round columns and the maximum number of bars that can be placed in one face of a rectangular column. Splice arrangements shall be shown or speci- fied. Where the reinforcing steel area required above is dif-ferent from that in the column below, the structural drawings must clearly show the extension required (if any) of all rein-forcing bars above and below the floor level (see also Sec- tion 2.7). 2.6.2 Offset between column faces-Where there is a change in size of a column, the structural drawings must show how the vertical bars are to be offset, or separate dow- els must be shown (see Section 3.7.7.2). The slope of the in- clined portion providing the offset shall not exceed one in six. See Fig. 4 for recommended splicing details. Where column verticals are offset bent, additional ties are required and shall be placed not more than 6 in. (150 mm) from the point of the bend. For practical purposes, three closely spaced ties are usually used, one of which may be part of the regularly spaced ties, plus two extra ties. General arrangements of vertical bars and all tie regular spacing for the regular spacing for the regular spaced ties. General arrangements of the regular spaced ties are usually used, one of which may be part of the regular spaced ties. required for special conditions, such as splices and offset bends, 2.6.3 Changing bar arrangement betweenfloors. When the bars may extend through, terminate, or require separate dowels, Reinforcing steel at least equal in area to that in the column above must be extended from the column below to lap bars above by the requiredlap length or butt splices must be provided. Vertical bars from the column below, terminated for any reason, are cut off within 3 in. (75 mm) of the finished floor un-less otherwise indicated on the structural drawing. The A/E shall determine what, if any, additional extension of discon-tinued column verticals is required for adequateembedment, and show this information the structural drawings. 2.6.4 Spirals-Pitch or spacing of spirals should be given to the nearest 1/4in. (5 mm) or be less than 1in. (25mm) or 1-1/3times the max- imum size of coarse aggregate used. Spirals shall be provided with 1-1/2 extra turns at both top and bottom. If necessary to splice a spiral, it shall be done by a lap splice of 48db or by welding. Minimum diameters to which standard spirals can be formed and minimum diameters. can be used to manufacture spirals. Spirals are used primarily for columns, piers, and drilled caissons, but are also used in these 'Referenceto AC1318 (318M) definition of a spiral may be used in these 'Referenceto AC1318 (318M) is given as "ACI" followed by the number of the section. 4 RESPONSIBILITIESOF ENGINEER Copyright American Concrete Institute Provided by IHS under license with ACI Licensee=SAUDI ELECTRICITY COMPANY/5902168001 Not for Resale, 07/24/2006 22:49:02 MDTNo reproduction or networking permitted without license from IHS --`,,,,,`,`, bars as column verticals is provided in a table in the SupportingReference Data Section in SP-66. Spiralbar diameter, in. (mm) 9 (225) 14(350) 1/2(13) I 12(300) I 18(450) 518 (16) 314 (19) 15(375) 24 (600) 30 (750) - structures as tie reinforcement. Such reinforcing steel, some- times referred to as continuousties, is usually specified with a large pitch. 2.6.5 Column ties-The vertical bars in tied columns shall be tied together laterally. Standard arrangements of ties for various numbers of vertical bars are shown in Fig. 13 and 14 in Part C.The A E may also specify welded wire fabric with an equivalent area of reinforcing steel for column ties. The arrangements of one-piece ties shown in Fig. 13 provide maximum rigidityforcolumncages preassembly is preferred only for the com- mon designsemploying one-story-lengthvertical bars all lap spliced at or near one point above the floor line. See Section 2.7.3 for lap splice restrictions. With staggered butt splices on large vertical bars in two-story lengths, practical erection limitations usually require that column ties be assembled on free-standing vertical bars. Standard arrangements for two-piece column ties shown in Fig. 13 and 14 are recommended to facilitate field assembly. They are universally applicable to any splice arrangement. The spacing of ties depends on the sizes of vertical bars, columns, and of ties. The maximum spacings permitted are shown in a table in the supporting ference data section. In addition to showing size and regular spacing for other special conditions such as at splices, and offset bends (see also Section 2.10 for seismic details). If the design requires lateral reinforcement in the column between the top of the main spiral and the floor level above, it may be provided by a stub spiral (short section of spiral) or circular column ties to permit placing of the reinforcing steel in the floor system, and the arrangement shall be shown. 2.6.6 Bundled bars-Bundled bars can be used as column verticals. A bundle is defined as a group of parallel bars bun- dled in contact to act as a unit. Not more than four bars can be grouped into one bundle. Butt splices or separate splice bars should be used. Bundles of column verticalsmust be held by additionalties above and below the end-bearing mechanical splices and any short splice bars added for tension should be tied as part of the bundle within ties. Ties smallerthan No. 4 (No. 13) for bundled bars shall not be used. Design and detail infor- 2.7-Development and splices of reinforcingsteel 2.7.1 General-In AC1 318 (318M), development and lap splice lengths for deformed reinforcing bars can be calculated using one of two optional approaches. A previous calculation existing, choice, interpretation, and application are the A/E's responsibilities. Sufficientinformations allow detailing of bars at splices and in the project spec- ifications to allow detailing of bars at splices and embedment locations without referencing back to the code. Tables in the supporting reference data section give values of tension development lengths and tension lap splice lengths of straight bars. Values of tension Ld and tension lap splice lengthsin the tablesarebased on the provisionsin AC1 12.2.2. All tabulated data are for Grade 60 (420) reinforcing bars in normalweight concrete with the concrete with t 2. Cases 1 and 2, which depend on the type of structural element, concrete cover, and the center-to-center spacing of the bars, are also defined in the tables. Separate tables are included for uncoated and epoxy-coat- ed bars. There are no special development requirements in AC1318 (318M) for zinc-coated (galvanized) bars and they should be treated as uncoated bars. For lightweight aggre- gate concrete, the values in the tables would have to be mod- ified by the applicable factor (AC1 12.2.4). AC1 1.2.1 requires that anchorage length of reinforcement and location and length of lap splices shown on the struc- tural drawings. This information can be shown by dimen- sioning cut-off locations and including tables of applicable lap splices, mechanical splices, general-In beams or girders that require bars longer than can be carriedin stock, splices, mechanical splices, or welded splices. The A/E shall show or specify by notes how the splic- ing is to be realized; namely, lap splices, mechanical splices, or welded splices. The A/E shall show or specify by notes how the splic- ing is to be realized; namely, lap splices, mechanical splices, or welded splices. The A/E shall show or specify by notes how the splic- ing is to be realized; namely, lap splices, mechanical splices, or welded splices. The A/E shall show or specify by notes how the splic- ing is to be realized; namely, lap splices, mechanical splices, or welded splices. structuraldrawings, the location and length of all splices. In beams or girders, splices should preferably be made where the critical design stress is tensile should be avoided by the A/Ewherever possible. Lapped bars may be either in contact or separated. The A/Eshall show or note on the structural drawings whether splices are to be staggered or made at the same location. Bars to be spliced by noncontact lap splices. It is necessary for the A/E to show the location and length of lap splices because the strength of a lap splice varies with the bar diameter, concrete strength, bar spacing, concrete cover, position of the bar, distance from other bars, and the type of stress (compressive or tensile). Where bars of two sizes are lap spliced, the A/E must indi- RESPONSIBILITIESOF ENGINEER 5 Copyright American Concrete Institute Provided by IHS under license with ACI Licensee=SAUDI ELECTRICITY COMPANY/5902168001 Not for Resale, 07/24/2006 22:49:02 MDTNo reproduction or networking permitted without license from IHS --`,,,,`,`,`,`,-`-10. catethe appropriatelap splice length. Lap splicesare not per- mitted for No. 14 and 18 (No. 43) and 57) bars, except for transfering compression to smaller size dowels that are an- chored into footings for buildings. Lap splices for bars larger than No. 11 (No. 36) are not permitted by the AREMA de-sign manual or the AASHTO bridge specifications. At column bar splice locations, sufficientbars (or dowels) from the lower columns must extend into the upper column to provide not less than the cross-sectional area of the re- quired bars in the upper column. These bars must extend the minimum distance required for lap splices. The A/E should note that unless otherwise specified or shown on structural drawings, the detailer will detail the remaining bars in the lower column extending to within 3 in. (75mm) of the top of the floor or other member transmitting the additional load to the column. Where the top ends of columnbars are less than 6 ft (1800 mm) above the top of footings or pedestals. Normally, dowels will be used only if specifically noted on structural drawings. Dowels for lap splices at column offsets should have a cross-sectional area at least equal to that of the bars above and below the splice loca- tions, as specified by the A/E. The AE should also be aware that it is a standard practice in the industry when detailing column verticals to use the ap- propriate lap splice length for the bars in the column above. This applies regardless of differences in bar sizes. For columns, the arrangement of bars at a lap splice is shown in Fig. 4. It should be noted that the amount of offset of the bars is greater for rectangular columns, where columns are columns above. sizedoes not change, areusu- ally shop offset bent into the column above, unless otherwise shown by the A/E. TheA/E shall indicate which verticalbars are to be offset bent for round columns in those cases where the column size doesn't change. Where the depth of the footing, or footing and pedestal combined, is less than the minimum length of embedment re- quired for dowels of a certain size, the size of dowel should be decreased and the number of dowels increased to give an equivalent area. This should also be shown on the structural drawings. Hooks at the ends of the bars can be desirable to resist tension, but the hook may not be considered in deter- mining the embedment provided for compression. Separate splice bars (dowels) are necessary for splicing columnbars where the columnsection special cases, separate splice bars (dowels) should be the same number, size, and grade as the bars joined and should be of proper length to splice with the main bars, and shall be spec- ified by the A/E. Lap splices for deformed welded wire fabric, the splice shall be at least 1.3 times the development length (8 in. [200 mm] minimum). The A/E shall indicate the required splice dimension(s). 6 RESPONSIBILITIES OF ENGINEER Lap splices for plain welded wire fabric sheat, shall be not less than one spacing of cross wires plus 2 in. (50mm) nor less than 1.5 (6in. [150mm] min- imum) when A, provided IA, required

